



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4020-11
Job Sheet 176503



Part No: D4020-11

Job Qty: 10 ea

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by; EC IPP Rev:B as per dwg revA 10.03.15 verified by; EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/16/18	0.00	0.00	Start Up Waterjet		SL 18/05/18
100	Waterjet	10 pcs		5/16/18	0.04	1.21	Waterjet1		SC 18/05/18
120	QC	10 pcs		5/16/18	0.00	0.00	QC8		11 MAY 2 2018
130	Packaging	10 pcs		5/16/18	0.00	0.00	Packaging3		14 00:00 29
140	QC21-SA	10 Ea		5/16/18	0.00	0.00	QC21		MAY 2 9 2018

Part Op 100 - 1-Cut as per Dwg D4020

Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - LOCATION: WA004

140 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041))

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	26.9400 sf (2.694 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304EX0.75-16F	27	1,055	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310	24,34	
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850	2,880	
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280	17,31	
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470	15,500	
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150	20,18	



Container No: S071126



Part: D4020-11

Job No: 176503

Serial No/Batch: S071126

Revision:

Inspector:

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Date: 05/14/18